

Work Order ID 92491

92491

Page 1

October-31-12 10:12:34 AM

Item ID: D350-607-541

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Utility-Basket

Start Date: 10/31/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/09/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12-11-01

Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-607-3	A

100 DOCUMENT CONTROL

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-541 CHC004

110 Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label****

120 QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Handwritten: MLJ 12-11-16

Handwritten: 12/11/16 JB

Handwritten stamps: DAS 15 12/11/21

Work Order ID 92491

92491

Page 2

October-31-12 10:12:34 AM

Item ID: D350-607-541

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Utility-Basket

Start Date: 10/31/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 11/09/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00							
Packaging	Package as per PPPD350-607-541								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten notes and stamps:

- 74 102
- 12/11/22
- 12/11/23
- 12-11-20

Picklist Print

October-31-12 10:12:33 AM

Page 1

Work Order ID: 92491

Parent Item: D350-607-541

Start Date: 10/31/12

Required Date: 11/09/12

Parent Item Name: Heli-Utility-Basket

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install
label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP
REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4086-200 Placard, Max Load		Manufactured	No			100	Each	14.0000	1	1			
<i>already installed on Basket SMD</i>													
<u>Location</u>						<u>Loc Qty</u>	<u>Loc Code</u>						
ST093						14							
72051						1							
84416						1							
88611						12							
D350-607-511 Quick Release Basket Mounting Installation		Manufactured	No			110	Each	1.0000	1	1			
<i>SMD</i>													
<u>Location</u>						<u>Loc Qty</u>	<u>Loc Code</u>						
PK012						1							
91833						1							
D2690-6 Lanyard Assembly		Manufactured	No			110	Each	12.0000	1	1			
<i>SMD</i>													
<u>Location</u>						<u>Loc Qty</u>	<u>Loc Code</u>						
ST014						12							
90338						6							
90568						6							
D3912-041 Eyebolt Receiver Assembly		Manufactured	No			110	Each	2.0000	1	1			
<i>SMD</i>													
<u>Location</u>						<u>Loc Qty</u>	<u>Loc Code</u>						
ST072						2							
87076						2							
D4030-041 Long Basket Assembly (350)		Manufactured	No			110	Each	0.0000					
<i>SMD</i>													

88611

87124

90568

87076

92505

12/11/16

Picklist Print

October-31-12 10:12:33 AM

Page 2

Work Order ID: 92491

Parent Item: D350-607-541

Start Date: 10/31/12

Required Date: 11/09/12

Parent Item Name: Heli-Utility-Basket

Start Qty: 1.00

Required Qty: 1.00

D4085-3 Manufactured No
Placard, Instructions

110 Each 18.0000

1 ✓ JB SL

SMD

Location Loc Qty Loc Code

ST093 1

87037 1

ST095 17

87738 17

D4151-041 Manufactured No
Basket Fwd Hardpoint Assembly, Lower

110 Each 14.0000

87738 1 ✓ JB

SMD

Location Loc Qty Loc Code

ST101 14

88217 2

89111 8

91839 2

92138 2

D4151-043 Manufactured No
Basket Fwd Hardpoint Assembly, Upper

110 Each 4.0000

1 ✓ JB

SMD

Location Loc Qty Loc Code

ST101 4

90772 4

D4150-041 Manufactured No
Attachment Arm Assembly

110 Each 11.0000

90772 1 ✓ JB 12/11/16

SMD

Location Loc Qty Loc Code

ST100 10

88367 2

89232 6

90848 2

ST134 1

82300 0

85791 1

89232

October-31-12 10:12:33 AM

Shop Packet Print

Page 2

October-31-12 10:12:33 AM

Required Date: 11/09/12

Required Qty: 1.00

6 123525 2 JB 8

520

1 - JB 84

Si no

1 ✓ JB 12/11/16

SMB

Picklist Print

October-31-12 10:12:34 AM

Page 4

Work Order ID: 92491

Parent Item: D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 10/31/12

Required Date: 11/09/12

Start Qty: 1.00

Required Qty: 1.00

MS17984-G413

PIN, QUICK RELEASE

Purchased

No

110

Each

25.0000

1

1

20



Location

Loc Qty

Loc Code

ST315

3

114340

1

118612

2

ST331

22

122800

12

123346

10

123346

Sm

MS2104214

Nut

Purchased

No

110

Each

5,885.0000

6

6

20



Location

Loc Qty

Loc Code

314

358

122452

358

ST300

27

119017

20

121444

7

ST314

5500

123021

3000

123248

900

123355

1600

123021

Sm

MS24665-151

Cotter Pin

Purchased

No

110

Each

249.0000

1

1

20

12/11/16



Location

Loc Qty

Loc Code

ST309

74

17566

74

ST323

175

122802

175

122802

Sm

October-31-12 10:12:34 AM

Shop Packet Print

Page 4

Picklist Print

October-31-12 10:12:34 AM

Page 5

Work Order ID: 92491

Parent Item: D350-607-541

Start Date: 10/31/12

Required Date: 11/09/12

Parent Item Name: Heli-Utility-Basket

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L
WASHER

Purchased No

110 Each 345.0000

2 2 JB

Location Loc Qty Loc Code

FG 8

103691 8

ST277 337

118709 2

120390 335

NAS1149F0432P
Washer

Purchased No

110 Each 508.0000

12 12 JB

Location Loc Qty Loc Code

275 474

122441 474

ST275 34

121350 15

122151 19

NAS1149G0463R
Washer

Purchased No

110 Each 1,114.0000

3 3 JB 12/11/16

Location Loc Qty Loc Code

FP001 1

115358 1

ST292 600

123248 400

123355 200

ST297 513

117735 17

119097 496

119097